

Dawnflex TPU DN-E195-60

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FEATURES

A kind of thermoplastic polyurethane (TPU) materials, with good physical properties, high transparency, excellent elasticity, good processing fluidity and fast forming speed performances, is mainly used for injection products extrusion product and calendered products. It is non-toxic and environmentally friendly material, and completely recyclable.

General information					
Application		Injection products		Extrusion product	Calendered products
RoHS	RoHS compliance		Complied		
Color		Colorless, transparent			
Appearance		Particle			
Processing method		Injection	Extrusion	Calendered	
Revision period		2021-11-30			
Performace parameters		Typical value		Unit	Method
Density		1.160		g/cm³	ASTM D792
Shore Hardness		95.7		A	ASTM D2240
Tensile strength		31.1		MPa	ASTM D412
100%	100% proof strength	12.87		MPa	ASTM D412
300%	300% proof strength	19.08		MPa	ASTM D412
Elongation at break		579.39		%	ASTM D412
Tear strength		141		KN/m	ASTM D624
Moisture content		0.05		%	ASTM D4019
Processing conditions					
0.05%					
Drying Instructions: Need drying the granules before make molding, excessive moisture will lead materials bad extrusion surface, mechanical performance reduction and bad surface appearance. Moisture content request below 0.05%,suggesting drying as follow process:					
Drying conditions		Drying temperature/		Drying time/h	
		100		2-4	
100100					
If drying temperature over than 100 , it might cause materials blocking in barrel zone; if use moisture analysis meter, the temperature setting should be on 100 .					



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-	-	195-210	210-220	215-225	225-235	35-50

Extra information

1.
The above properties are typical performance which is not regarding as technical index or agreement.
2.
Above instructions for reference only, different equipment might have difference parameters, please adjust accordingly with different mold and product shape.

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