

Dawnprene TPV 11-80AP

TPV

| | | | | | | | | |
|----------------|---|---------|----|---|----------|-------------|---|------------|
| TM S | I | SM | M | M | (150 % T | | | |
| | | | | | (150 % T | -0.8 | A | |
| TM S | T | 4M | | | (150 % T | | | |
| f | | 200PPHM | 40 | T | | No cracking | | ASTM D7762 |
| Molding Method | | | | | | | | |

0.05%

Drying Instructions: Need drying the granules before make molding, excessive moisture will lead materials bad extrusion surface, mechanical performance reduction and bad surface appearance. Moisture content request below 0.05%,suggesting drying as follow process:

| Drying conditions | Drying temperature/ | Drying time/h |
|-------------------|---------------------|---------------|
| first choice | 80 90 | 2 3 |
| other choice | 100 | 1 |

110

105

If drying temperature over than 110 , it might cause materials blocking in barrel zone; if use moisture analysis meter, the temperature setting should be on 105 .



| R | | | | | | | |
|-----|--------|---------|---------|---------|---------|---------|-------|
| 4 ! | 16 170 | 180-185 | 190-210 | 190-210 | 180-205 | 170-185 | 50-70 |

1.Dawnprene TPV PVC

Dawnprene TPV is incompatible with PVC materials, hence must clean the equipment before using.

2. 120 100 2 , .

Above testing data is tested by injected sample block, cutting by the sheet size is 120 100 2 .

3. 15%

Compression Set 15%

4.

The properties is typical performance, is not regarding as technical index or agreement.

5. 1

Any reprocessing must follow the above instructions, and ensure no content impurity.

6. 之

Above instructions for reference only, different equipment might have difference parameters, please adjust accordingly with different mold and product shape.

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