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# Dawnprene TPV 13-67A

0.05%		
Drying Instructions: Need drying the granules before make molding,excessive moisture will lead materials bad extrusion surface,mechanical performance reduction and bad surface appearance. Moisture content request below 0.05%,suggesting drying as follow process:		
Drying conditions	Dring temperature/	Dring time/h
first choice	80 90	2 3
other choice	100	1
110		105
If drying temperature over than 110 ,it might cause materials blocking in barrel zone;if use moisture analysis meter,the temperture setting should be on 105 .		

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40-150	160-170						