

TPV

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Features:

A soft,black thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties,chemical resistance and elasticity, designed for injection applications.This grade of TPV can be processed on conventional thermoplastics equipment for injection molding.It is polyolefin based and completely recyclable.

RoHS	RoHS		
	2018-12-26		
	0.960	g/cm ³	ISO 1183
()	0.85-1.25	%	ISO 294
()	0.90-1.30	%	
(Shore A,15 sec,23)	78.0	A	ISO 868
100% - 23	3.0	Mpa	ISO 37
- 23	7.65	Mpa	
- 23	560	%	
- 23 Die C	30.0	KN/m	ISO 34-1
23 72h 25%	35	%	ISO 815
70 22h 25%	45	%	
(100 ,168hr)	-7.0	%	ISO 188
(100 ,168hr)	-10.0	%	
(100 ,168hr)	-1.0	A	
200PPHM 40 *72		/	ISO 1431-1
	-56		ISO 812
	34	mm/min	GB/T 8410
0.55w/ 1890hr	/		SAE J2527
0.55w/ 1890hr	4.0		
0.05%			

Drying Instructions: Need drying the granules before make molding,excessive moisture will lead materials bad extrusion surface,mechanical performance reduction and bad surface appearance. Moisture content request below 0.05%,suggesting drying as follow process:

Drying conditions	Dring temperature/	Dring time/h
first choice	80 90	2 3
other choice	100	1

110 105
 If drying temperature over than 110 ,it might cause materials blocking in barrel zone;if use moisture analysis meter,the temperature setting should be on 105 .



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40-150	160-170	180-185	190-210	190-215	180-205	170-185	50-70

1.Dawnprene TPV PVC
 Dawnprene TPV is incompatible with PVC mateials,hence must clean the equipment before using.

2. 120mm×100mm×2mm,
 Above testing data is tested by injection sample block, cutting by the sheet size is 120 ×100 ×2 .

3. 25%
 Compression Set 25%

4. .
 The properties is typical performance,is not regarding as technical index or agreement.

5.
 Any reprocessing must follow the above instructions,and ensure no content impurity.

6.
 Above instructions for reference only,different equipment might have difference parameters,please adjust accordingly with different mold and product shape.

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