

Dawnprene TPE 9301-PB

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TPE

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Features:

It is a n black colour thermoplastic elastomer (TPE) material.This material combines good physical properties,chemical resitance and elasticity, designed for injection applications.This grade of TPE can be processed on conventional thermoplastics equipment for injection molding.It is completely recyclable.

RoHS	RoHS		
	2018-03-19		
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	0.98	g/cm ³	ASTM D792
MFR (190	34	g/10min	ASTM D1238
(Shore A,10 sec,2-	94	A	ASTM D2240
100% - 2-	6.4	Mpa	ASTM D412
- 2-	12.0	Mpa	ASTM D412
- 2-	600	%	ASTM D412
- 2-	75.0	KN/m	ASTM D624
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0.01%			
Drying Instructions: Need drying the granules before make molding,excessive moisture will lead materials bad extrusion surface,mechanical performance reduction and bad surface appearance. Moisture content request below 0.01%,suggesting drying as follow process:			
Drying conditions	Dring temperature/	Dring time/h	
first choice	70 80	1 2	
other choice	100	1	
110			105
合			
If drying temperature over than 110 ,it might cause materials blocking in barrel zone;if use moisture analysis meter,the temperture setting should be on 105 .			

